

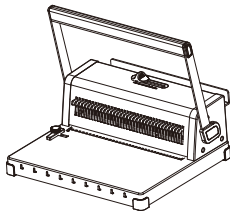
Special declaration:
This manual has been strictly and carefully checked and reviewed, but there may still be **spelling and technical omissions and errors**. Such omissions and errors will be corrected in the new version of the manual without further notice. The copyright of this manual belongs to our company, no other use or individual is allowed to modify it.

Instruction Manual

دليل التعليمات

Wire Binding Machine

آلة تبييد بالزيت



T322D

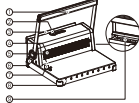


Thank you for purchasing NO322D wire binding machine of Deli Company. The multiple functions and elegant design make the product applicable to individual use and department use. We believe that the rubber ring binding machine with complete functions will make your document binding have higher efficiency.

To make you correctly use the product and prevent the inconvenience caused to you and other people, please carefully read this manual.

Product apparent structure and the names

1. Handle
2. Wire closer control
3. Wire closing channel
4. Punch selector
5. Punching channel
6. Punching margin control
7. Locating block
8. Wire holder
9. Paper scrap box



Wire size and punching margin guide

Wire/mm (inch)	3.0mm	2.0mm	3.0mm	3.0mm	2.0mm	3.0mm	3.0mm	3.0mm
Sheets	25	45	65	80	90	105	120	135
Punching margin	2	3	3	3	4			5

Direction for use

1. The machine is used for punching of paper and plastic sheet, and wire loops is used for loose-leaf binding. The machine only can be used for this purpose, and please use it according to the operation instruction.
2. Before punching of the original materials, do remember to use waste paper to test whether the machine works normally.
3. Empty the waste container periodically.
4. The upper limit number for punching is 20, and this number shall not be exceeded.

1. Punching



1. Set the locating block at the desired position. Turn the knob counter clockwise to loosen. Turn it clockwise to fasten.
2. Set the punching margin control according to the previous guide chart.
3. Pull out and disengage the proper punch selector when you punch add size document. For A5 size(210mm) punching, pull out No. 25 punch selector from left to right.
4. Push paper into the punching channel. Pull the handle up completely until it stops to punch completely through. Pull the handle up completely and remove punched paper.

2. Binding



5. Place wire loops into the wire holder. Load punched inner sheets into the wire loops, then front cover. Finally, flip over the back cover and it into the wire loops.
6. Set the wire closer control for the desired wire size.

7. Remove booklet from the wire holder. Hold the booklet and let the wire loops rest fully into the wire closing channel.
 8. Pull down the handle completely to close the wire. Return it to the full upright position. Remove the bound booklet.
- Correct result: The seam of the closed wires should be kept inside the booklet not exposed outside.

Common fault analysis and troubleshooting

Fault phenomenon	Fault cause analysis	Troubleshooting method
Air is hard to pass the handle when paper punching.	There is paper wrap or other hard object in the paper cutting path. The operation is beyond the punching capacity described in the instruction.	Take out the sundries with clipboards. Operate according to the requirements of the instruction.
The punching edge distance has no uniformity.	The two sides of the moving paper are not stretched. There is paper wrap or other hard object in the paper cutting path.	The two sides of the moving paper are stretched. Take out the sundries with clipboards.
Occasional paper punching of the paper in specific area.	The number of pages of paper for the punching at a time is too large.	Reduce the punching thickness of each time based on the requirements of the machinery.
The paper cannot reach the punch.	The paper is unrecognizable and the paper edge sticks.	Smooth the paper and then reoperate.

Product parameters

Maximum punching thickness: 20 pcs of paper (80g); AA paper)
Binding edge distance: 2-5 mm
Distance between holes: 8.47 mm
Binding specification: AA paper or below
Maximum binding thickness: 135 pcs
Net Weight: 8.60 kg
Device Size: 380mm*355mm*322mm

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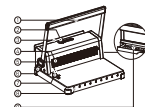


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تلازمه شرکت که توسط پارتالایر با مدل T322D در تاریخ 01/01/2025 تایید شده است. این سند ممکن است تغییراتی داشته باشد و بدون اطلاع قبلی به شما اطلاع داده نمی‌گردد. این سند را به دقت مطالعه کنید و در صورت نیاز با ما تماس بگیرید. این سند را می‌توانید به اشتراک بگذارید.

این سند استفاده از محصول را به شما آموزش می‌دهد. لطفاً این سند را به دقت مطالعه کنید و در صورت نیاز با ما تماس بگیرید. این سند را می‌توانید به اشتراک بگذارید.

المکمل الظاهري للمنتج ومسميات الأجزاء



1. مقبض
2. قناة التحكم في إغلاق الأسلاك
3. قناة إغلاق الأسلاك
4. قناة اختيار التبييد
5. قناة التبييد
6. قناة التحكم في هامش التبييد
7. كتلة تحديد المكان
8. حامل الأسلاك
9. صندوق مخلفات الورق

تأهيل جميع السلك وهامش التبييد

عدد الأوراق (مجموعاً)	3.0mm	2.0mm	3.0mm	3.0mm	2.0mm	3.0mm	3.0mm	3.0mm
عدد الأوراق	25	45	65	80	90	105	120	135
هامش التبييد	2	3	3	3	4			5

2 Binding



5. ضع الحلقات السلكية على حامل الأسلاك. عد الأوراق داخل الحلقات السلكية ثم اضغط على زر إغلاق الأسلاك في الحافة السفلية.
6. بعد تحميل 20 ورقة التبييد، انقل الأسلاك على حامل الأسلاك الذي تم وضع الحلقات السلكية.

1. توضع الكتب من حامل الأسلاك وألحقة الحلقات السلكية مسطحة تماماً فوق قناة إغلاق الأسلاك.
2. اضغط على زر إغلاق الأسلاك على الجانب الأيمن من الجهاز. انقل الأوراق داخل الحلقات السلكية.
3. بعد تحميل 20 ورقة التبييد، انقل الأسلاك على حامل الأسلاك الذي تم وضع الحلقات السلكية.

تحليل المشكلات الشائعة واستكشاف وإصلاحها

وصف المشكلة	تحليل سبب المشكلة
لا يمكن إدخال الأوراق بسهولة	1. قد تكون الأوراق رطبة أو بها شوائب. 2. قد تكون الأوراق غير مستوية أو بها شوائب. 3. قد تكون الأوراق غير مناسبة للحجم.
لا يمكن إغلاق الأسلاك بشكل صحيح	1. قد تكون الأسلاك غير مناسبة للحجم. 2. قد تكون الأسلاك غير مستوية أو بها شوائب. 3. قد تكون الأسلاك غير مناسبة للحجم.

معلومات المنتج

أقصى عدد التبييد: 20 ورقة (A4 الورق) (عدد الأوراق: 90 ورقة)
مسافة الحافة التبييد: 2-5 ملم
الارتفاع من الأرض: 40.7 ملم
مواصفات التبييد: 3.0 و 2.0 و 3.0 ملم
أقصى سلك التبييد: 135 ورقة
وزن المنتج: 8.60 كجم
حجم المنتج: 380*355*322 ملم

WARRANTY CARD

Thank you for your purchase of our products. The interests of customers who purchase our products will be protected. For any malfunction due to product quality problems, please contact authorized local dealers or service centers with this receipt and the warranty card.

Warranty terms:
1. For products failure under normal operating circumstances, free of charge repair and spare parts replacement service shall be provided by our company within one year commencing from date of purchase.
2. Customers are required to present this warranty card and the original purchase invoice to our company upon request for warranty service. This warranty card shall be valid only after the following form is filled out in details and affixed with official seal of the dealer.
3. No free of charge repair service shall be provided in the event of any of the following circumstances:
(1) Expiration of the warranty period.
(2) Damages caused by improper use, maintenance or storage not in accordance with the requirements of the user manual.
(3) Natural damage resulting from environmental, dust, heat or moisture.
(4) Abuse or damage caused by force majeure.
(5) Major wear or accessories.
This warranty card is being delivered with the product, one card for one product. Please keep this warranty card in proper condition for free warranty service. There is no replacement if lost.

WARRANTY CARD

DATE OF PURCHASE: _____

Product Information	Dealer Name	Serial Number
Product Name	Product Model	Manufacturer Code
Company Name	Contact	Phone
Address	Contact	Phone
Date of Purchase	Contact	Phone No.
Name of Purchaser	Manufacturer Code	Manufacturer Code
Manufacturer Code	Manufacturer Code	Manufacturer Code

This copy shall be cut along the dotted line and kept by the dealer.

Product Information	Dealer Name	Serial Number
Product Name	Product Model	Manufacturer Code
Company Name	Contact	Phone
Address	Contact	Phone
Date of Purchase	Contact	Phone No.
Name of Purchaser	Manufacturer Code	Manufacturer Code
Manufacturer Code	Manufacturer Code	Manufacturer Code